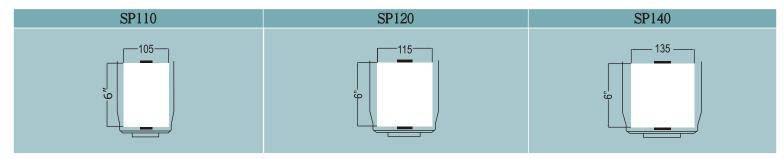
Specification

Technical Data	Model No. SP110			Model No. SP120		Model No. SP140			
Spindle Diameter	110mm			120mm			140mm		
Spindle Gauge	225mm			225mn	240mm				
No. of Spindles	240	264	312	360	408	120	132	144	
No. of Section	10	11	13	15	17	10	11	12	
Connected Power in H.P.	10 x 2	12.5 x 2	12.5 x 2	12.5 x 2	15 x 2	20 x 1	20 x 1	25 x 1	
Count Range	2 / 30s to 2 / 80s 2 / 8s to 2 / 60s								
Spindles/Section		24 Nos.		24 Nos.			12 Nos.		
Form of Operation	Double Sides, Double Layer Double Sides, Single Layer					le Layer			
Spindle Speed	4,000 to 12,000 RPM								
Twist Range	6 to 75 TPI / 250 to 3000 TPM								
Start Mode	Star Delta Slow Start								
Tensioner	Capsule								
Spindle Drive	Tangential Belt Drive								
Spindle Brake	Individual Brake								
Take Up System	Cradle With Auto Lifting System								

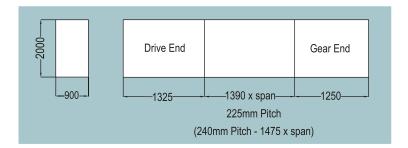
Specification of Supplied Packages



Maximum Take-up Capacity

Shape of the take up package	Maximum take-up capacity (Appr.)				
	SP110	SP120	SP140		
Cylinder Cone Package (3 30')(4 20')(5 57')	Approx. 2 Kg	Approx. 2 Kg	Approx. 2.5 Kg		

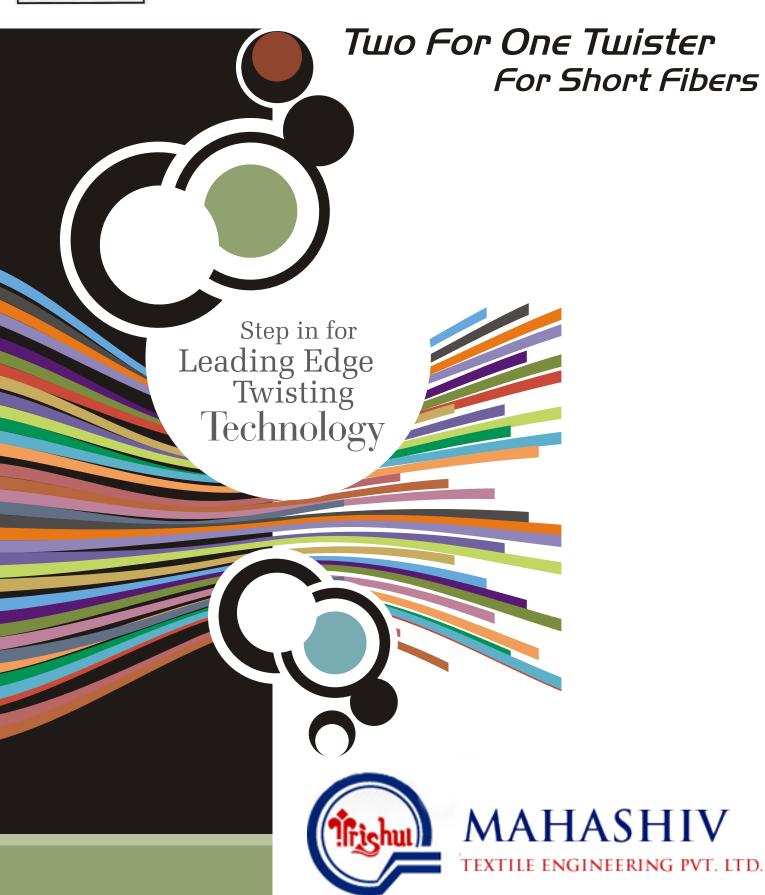
Machine Dimension in mm.



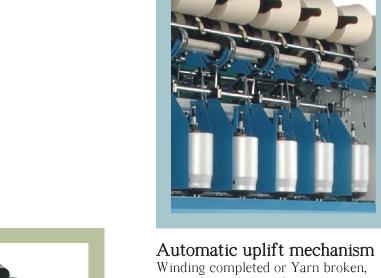












Auto lifter support lift automatic to avoid yarn grind, and also makes

easy for operation.



Overfeed Roller

The roller helps to adjust take-up tension at ease. It is also used for soft package for dyeing.

Salient features:

- Double layer (deck) offers more production in less space.
- Machine construction offers long lasting maintenance free performance.
- Operating panel with motor protecting devices & smooth start.
- Rational design of the gearbox permits ideal take-up. The driving parts are automatically lubricated by the oil pump for optimum performance.
- Low power consumption
- Winding completed or yarn broken, auto lifter support lift automatic to avoid yarn grind.
- Cradle pressure mechanism for uniform density.
- The range of movement of guide roller is very wide. This additional range allows customers to set winding tensions over a wide range, to suit diverse requirements.

Optional:

- Tailing device Oiling device Control ring Waxing device
 Gearless inverter driving system Air threading for single layer (deck)

All models also available in single layer (deck).